

about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the filaments consist essentially of crystalline polypropylene homopolymer or crystalline polypropylene homopolymer having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

93. The yarn of claim 92 wherein the filaments consist essentially of crystalline polypropylene homopolymer having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

94. The yarn of claim 93 having a Plug Crush Recovery of at least about 87%.

95. Carpet tufted with yarn according to claim 94

96. The yarn of claim 93 having a Plug Crush Recovery of at least about 90%.

97. The yarn of claim 92 wherein the filaments consist essentially of crystalline polypropylene homopolymer.

98. The yarn of claim 97 having a Plug Crush Recovery of at least about 87%.

99. Carpet tufted with yarn according to claim 98.

100. The yarn of claim 97 having a Plug Crush Recovery of at least about 90%.

101. Carpet tufted with yarn according to claim 92.

102. The carpet of claim 101 wherein the tufts are cut pile tufts.

103. The carpet of claim 101 wherein the tufts are loop pile tufts.

104. The carpet of claim 101 in the form of automotive carpet.

105. Yarn consisting essentially of substantially continuous filaments and having bulk in the form of at least one of random entanglement, waviness, looping and whirling of filaments, denier of about 500 to about 3000, shrinkage of about 1 to about 15% and Plug Crush Recovery of at least 85%, wherein the

filaments consist essentially of a propylene polymer that is at least one homopolymer polypropylene or copolymer of propylene and at least one copolymerizable monomer, or of a blend of said propylene polymer with at least one other polymer, or of said propylene polymer or blend having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

106. The yarn of claim 105 wherein the filaments consist essentially of a copolymer of propylene and at least one copolymerizable monomer in which the amount of polymerized comonomer units is up to about 10 parts by weight per 100 parts by weight of the polymerized propylene units.

107. The yarn of claim 106 having a Plug Crush Recovery of at least about 87%.

108. The yarn of claim 106 having a Plug Crush Recovery of at least about 90%.

109. Carpet tufted with yarn according to claim 106.

110. The yarn of claim 106 wherein the filaments consist essentially of said copolymer having incorporated therein at least one additive that is a pigment, process aid, flame retardant, heat stabilizer, light stabilizer, antimicrobial agent, electrically conductive material, antistatic agent or stain resisting agent.

111. The yarn of claim 110 having a Plug Crush Recovery of at least about 87%.

112. The yarn of claim 110 having a Plug Crush Recovery of at least about 90%.

113. Carpet tufted with yarn according to claim 110.

114. The yarn of claim 105 wherein the filaments consist essentially of a blend of said propylene polymer with up to about 10 parts by weight of at least one other polymer per 100 parts by weight of said propylene polymer.

115. The yarn of claim 114 having a Plug Crush Recovery of at least about 87%.